



NORTH STAR[™]
WATER TREATMENT SYSTEMS



COMMERCIAL WATER TREATMENT **GUIDE**



PROBLEM WATER SHOULDN'T HURT YOUR BUSINESS

When you run a business that uses water, it's important to have the hard facts: contaminants, minerals, metals, acidic or alkaline water costs industry millions of dollars annually in additional maintenance and equipment replacement. Over time, untreated water can build up in pipes and equipment, restrict water flow, and clog valves and vents. In addition, particles in the water can cause excessive wear on valve seals, which leads to dripping faucets and fixture staining. No matter what kind of business you are running, quality water is indispensable for your operations and bottom line.



OUR SOFTENING & FILTRATION SYSTEMS ARE PERFECT FOR:



Hospitals



Hotels



Restaurants

&

OTHER COMMERCIAL AND INDUSTRIAL APPLICATIONS

TREATING YOUR WATER IS A SMART BUSINESS SOLUTION



REDUCE PLUMBING REPAIRS

Eliminate sediment, hard water and particulate matter from your plumbing system that causes flow restrictions and pipe damage.



REDUCE FIXTURE WEAR

Prevent damage-causing buildup on faucets, sinks and tubs. Eliminate additional scrubbing that can cause premature wear.



PROLONG APPLIANCE LIFE

Commercial warewashers and other machines last longer without harmful scale buildup that can damage parts and restrict operation.



PROLONG LINEN & TEXTILE LIFE

Prolong the life of commercial linens and textiles without the staining caused by iron and problem water.



MAKE CLEANING EASIER

Spend less time cleaning without the scale, stains and scum associated with problem water.



PROVIDE A BETTER CUSTOMER EXPERIENCE

Customers can enjoy better tasting beverages, softer skin & hair, and a more hospitable experience.

ECONOMICAL, HEAVY-DUTY COMMERCIAL SOFTENING SYSTEMS

COUNTERCURRENT FLOW

During the regeneration process, the resin bed is cleaned in the opposite direction of the service flow, lifting the hardness minerals up and out of the tank while minimizing salt and water use.

ADJUSTABLE BACKWASH

Features high flow backwash hardware to ensure proper bed cleaning. Customizable backwash duration based on an initial water analysis.

INDUSTRIAL GRADE VALVE

Our valves have fewer than 25 moving parts, so they require less service than competitive valves.

HEAVY-DUTY TANKS

Durable, high-pressure resin tanks and rugged, long-lasting salt storage tanks withstand impact and environmental abuse.

HIGH PERFORMANCE SOFTENING MEDIA

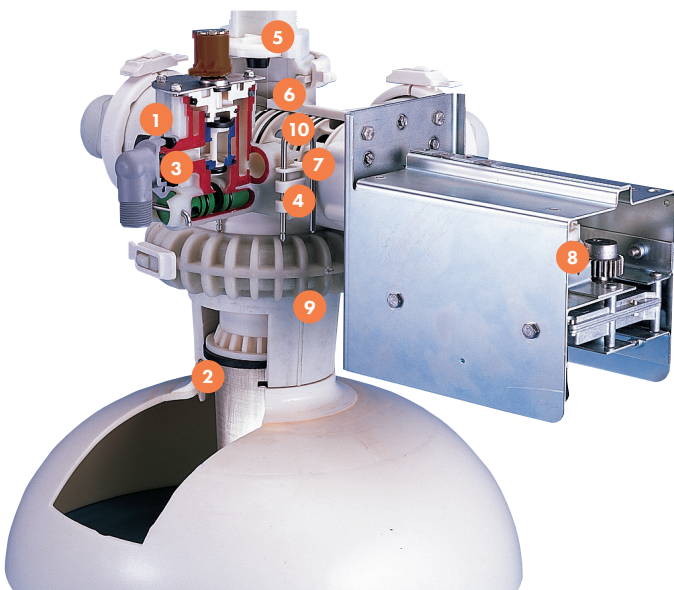
North Star uses only FDA-approved long-lasting softening resin in every commercial softener to condition your water more effectively.

WARRANTY PROTECTION

Resin tanks/Salt Tanks - 10 years | Electronics - 3 years | Parts - 1 year



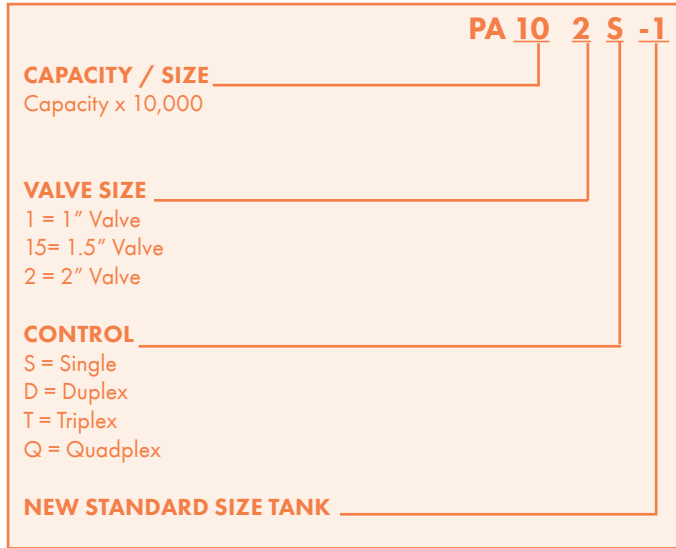
ADDITIONAL FEATURES THAT MAKE OUR COMMERCIAL SOFTENER SERIES **BEST-IN-CLASS**



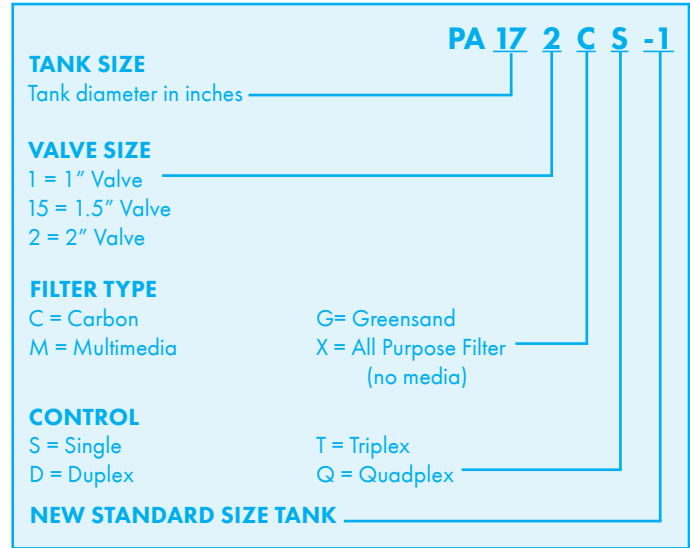
- 1 Snap Clamp Rings for Ease of Connecting
- 2 Top Distributor Basket
- 3 Brine Make-Up Flow Control
- 4 Removable Aspirator
- 5 Up to 2" NPT Union Connections
- 6 Adjustable Backwash Flow Control
- 7 Up to 2" Ported Flow Passage in Plastic Valve Housing
- 8 High Torque 24 V-DC Motor
- 9 Valve Tank Adaptor Allows Easy Access into Tank with Clamp Ring Connector
- 10 High-1 length, Corrosion Resistant Piston

MODEL NUMBER DESIGNATIONS

Example (Softener)



Example (Filter)



HEAVY DUTY WATER SOFTENERS WITH 1" VALVE

SPECIFICATIONS

Model Number	PA071	PA101 (PA101-1)	PA131 (PA131-1)	PA191 (PA191-1) ⁴	PA251 (PA251) ⁴	PA321 (PA321) ⁴
Grains Capacity ² At Salt Dosage ¹	4 lbs./cu. ft.	37,000 Grains	54,000 Grains	72,000 Grains	108,000 Grains	180,000 Grains
	6 lbs./cu. ft.	50,000 Grains	72,000 Grains	96,000 Grains	144,000 Grains	240,000 Grains
	8 lbs./cu. ft.	61,000 Grains	84,000 Grains	112,000 Grains	168,000 Grains	280,000 Grains
	10 lbs./cu. ft.	67,000 Grains	93,000 Grains	124,000 Grains	186,000 Grains	310,000 Grains
	12 lbs./cu. ft.	71,000 Grains	99,000 Grains	132,000 Grains	198,000 Grains	330,000 Grains
Resin Tank Size (in.)	12" x 54"	17" x 58" (16" x 65")	17" x 58" (16" x 65")	24" x 72"	24" x 72"	24" x 72"
Resin Quantity (cu. ft.)	2	3	4	6	8	10
Connecting Pipe Size	1" NPT	1" NPT	1" NPT	1" NPT	1" NPT	1" NPT
Drain Line Connection Size (in.)	5/8" I.D. Hose	5/8" I.D. Hose	5/8" I.D. Hose	5/8" I.D. Hose	5/8" I.D. Hose	5/8" I.D. Hose
Salt Tank Size (in.)	17" x 38.5"	24" x 50.5"	24" x 50.5"	31" x 51"	31" x 51"	31" x 51"
Salt Tank Capacity (lbs.)	340	1,000	1,000	1,500	1,500	1,500
Operating Pressure	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi
Operating Temperature	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F
Max. Drain Flow (gpm)	5	7	7	10	10	10
Recharge Water Used (gal.)	108	166	180	286	293	302
Max. Clear Water Iron ³	20 ppm	20 ppm	20 ppm	20 ppm	20 ppm	20 ppm
Electrical Rating	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts

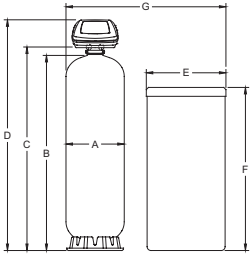
Flow rates and capacities shown are per tank. All systems are available in single, duplex, triplex and quadplex configurations. ¹ Salt dosages can be set to maintain desired efficiencies or changed to auto adjusting, salt-efficiency or boiler option. See manual for details. ² Grains capacity is for counter-current regeneration sizing purposes. The actual capacity could be 5% - 10% greater than shown for each salt dosage. ³ Increased amount of clear water iron (ferrous) can reduce softening efficiency and capacity. Periodic use of resin bed cleaner may be necessary. Iron removal will depend on water conditions (i.e. pH, hardness, content and type of iron). ⁴ Install height is 2 1/2" taller

OPERATIONAL FLOWS		FLOW RATE (GPM) AND PRESSURE (PSI) LOSS (ΔP)						
Model Number	5 gpm	10 gpm	15 gpm	20 gpm	25 gpm	30 gpm	35 gpm	40 gpm
PA071	2.6 ΔP	6.6 ΔP	11.8 ΔP	18.3 ΔP	26.0 ΔP	34.8 ΔP	-	-
PA101	1.3 ΔP	3.8 ΔP	7.3 ΔP	11.8 ΔP	17.4 ΔP	24.1 ΔP	31.8 ΔP	-
PA131	1.4 ΔP	4.0 ΔP	7.8 ΔP	12.7 ΔP	18.6 ΔP	25.7 ΔP	33.7 ΔP	-
PA191	1.2 ΔP	3.1 ΔP	6.3 ΔP	10.5 ΔP	16.3 ΔP	21.9 ΔP	29.1 ΔP	37.3 ΔP
PA251	1.2 ΔP	3.3 ΔP	6.6 ΔP	10.9 ΔP	16.8 ΔP	22.6 ΔP	30.0 ΔP	38.4 ΔP
PA321	1.2 ΔP	3.5 ΔP	6.9 ΔP	11.3 ΔP	17.3 ΔP	23.3 ΔP	30.9 ΔP	39.5 ΔP

Key

- System design flow rates
- For intermittent use only
- Not for use at these flow rates

All specifications listed are for SINGLE unit operation.



DIMENSIONS

Model Number	A (Nominal Resin Tank Diameter)	B (Nominal Resin Tank Height)	C (Inlet - Outlet Height)	D (Overall Height)	E (Brine Tank Diameter)	F (Salt Tank Height)	G (Simplex)
PA071	12"	54"	58"	63.75"	17"	38.5"	36"
PA101, PA131 (PA101-1, PA131-1)	17" (16")	58" (65")	61.25"	70.5"	24"	50.5"	48"
PA191, PA251, PA321 (PA191-1, PA251-1, PA321-1)*	24"	72"	75.75"	85"	31"	51"	61"

Duplex = 1 Brine Tank | Triplex = 2 Brine Tanks | Quadplex = 2 Brine Tanks
* Install height is 2 1/2" taller

HEAVY DUTY WATER SOFTENERS WITH 1-1/2" VALVE

SPECIFICATIONS

Model Number	PA1015 (PA1015-1)	PA1315 (PA1315-1)	PA1615 (PA1615-1)	PA1915 (PA1915) ⁴	PA2515 (PA2515) ⁴	PA3215 (PA3215) ⁴	PA3615	PA4515
Grains Capacity ² At Salt Dosage ¹	4 lbs./cu. ft.	54,000 Grains	72,000 Grains	90,000 Grains	108,000 Grains	144,000 Grains	180,000 Grains	270,000 Grains
	6 lbs./cu. ft.	72,000 Grains	96,000 Grains	120,000 Grains	144,000 Grains	192,000 Grains	240,000 Grains	360,000 Grains
	8 lbs./cu. ft.	84,000 Grains	112,000 Grains	140,000 Grains	168,000 Grains	224,000 Grains	280,000 Grains	420,000 Grains
	10 lbs./cu. ft.	93,000 Grains	124,000 Grains	155,000 Grains	186,000 Grains	248,000 Grains	310,000 Grains	465,000 Grains
	12 lbs./cu. ft.	99,000 Grains	132,000 Grains	165,000 Grains	198,000 Grains	264,000 Grains	330,000 Grains	495,000 Grains
Resin Tank Size (in.)	17" x 58" (16" x 65")	17" x 58" (16" x 65")	17" x 72" (18" x 65")	24" x 72"	24" x 72"	24" x 72"	30" x 72"	30" x 72"
Resin Quantity (cu. ft.)	3	4	5	6	8	10	12	15
Connecting Pipe Size	1-1/2" NPT	1-1/2" NPT	1-1/2" NPT	1-1/2" NPT	1-1/2" NPT	1-1/2" NPT	1-1/2" NPT	1-1/2" NPT
Drain Line Connection Size (in.)	1-1/2" NPT	1-1/2" NPT	1-1/2" NPT	1-1/2" NPT	1-1/2" NPT	1-1/2" NPT	1-1/2" NPT	1-1/2" NPT
Salt Tank Size (in.)	24" x 50"	24" x 50"	24" x 50"	31" x 51"	31" x 51"	31" x 51"	41" x 51"	41" x 51"
Salt Tank Capacity (lbs.)	1,000	1,000	1,000	1,500	1,500	1,500	2,500	2,500
Operating Pressure	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi
Operating Temperature	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F
Max. Drain Flow (gpm)	7	7	7	12	12	12	24	24
Recharge Water Used (gal.)	151	166	181	271	302	332	543	588
Max. Clear Water Iron ³	20 ppm	20 ppm	20 ppm	20 ppm	20 ppm	20 ppm	20 ppm	20 ppm
Electrical Rating	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts

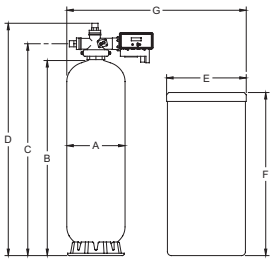
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OPERATIONAL FLOWS		FLOW RATE (GPM) AND PRESSURE (PSI) LOSS (ΔP)					
Model Number	10 gpm	20 gpm	30 gpm	40 gpm	50 gpm	60 gpm	70 gpm
PA1015	1.5 ΔP	3.5 ΔP	7 ΔP	10.5 ΔP	16 ΔP	20.4 ΔP	-
PA1315	2 ΔP	4.5 ΔP	8.5 ΔP	12.5 ΔP	18 ΔP	19 ΔP	33.9 ΔP
PA1615	2.5 ΔP	5 ΔP	10 ΔP	14.5 ΔP	21.4 ΔP	26.9 ΔP	37.9 ΔP
PA1915	1 ΔP	2 ΔP	4 ΔP	8 ΔP	12.4 ΔP	15.9 ΔP	23.9 ΔP
PA2515	1 ΔP	2.5 ΔP	5.5 ΔP	8.5 ΔP	12.9 ΔP	16.4 ΔP	24.9 ΔP
PA3215	1 ΔP	3 ΔP	6 ΔP	9 ΔP	13.9 ΔP	17.9 ΔP	26.9 ΔP
PA3615	-	2 ΔP	4.5 ΔP	7 ΔP	10.9 ΔP	13.9 ΔP	21.9 ΔP
PA4515	-	2.5 ΔP	5 ΔP	6.5 ΔP	10.5 ΔP	14.9 ΔP	20.9 ΔP

Key

- System design flow rates
- For intermittent use only
- Not for use at these flow rates

All specifications listed are for SINGLE unit operation.



DIMENSIONS

Model Number	A (Nominal Resin Tank Diameter)	B (Nominal Resin Tank Height)	C (Inlet - Outlet Height)	D (Overall Height)	E (Brine Tank Diameter)	F (Salt Tank Height)	G (Simplex)
PA1015, PA1315 (PA1015-1, PA1315-1)	17" (16")	58" (65")	63.8"	70.15"	24"	50"	44"
PA1615 (PA1615-1)	17" (18")	72" (65")	77.8"	84.15"	24"	50"	44"
PA1915, PA2515, PA3215 (PA1915-1, PA2515-1, PA3215-1)*	24"	72"	77.8"	84.15"	31"	51"	59"
PA3615, PA4515	30"	72"	82.38"	88.73"	41"	51"	75"

Duplex = 1 Brine Tank | Triplex = 2 Brine Tanks | Quadplex = 2 Brine Tanks
 * Install height is 2 1/2" taller

HEAVY DUTY WATER SOFTENERS WITH 2" VALVE

SPECIFICATIONS

Model Number	PA102 (PA102-1)	PA132 (PA132-1)	PA162 (PA162-1)	PA192 (PA192) ⁴	PA252 (PA252) ⁴	PA322 (PA322) ⁴	PA362	PA452	PA602	
Grains Capacity ² At Salt Dosage ¹	4 lbs./cu. ft.	54,000 Grains	72,000 Grains	90,000 Grains	108,000 Grains	144,000 Grains	180,000 Grains	216,000 Grains	270,000 Grains	360,000 Grains
	6 lbs./cu. ft.	72,000 Grains	96,000 Grains	120,000 Grains	144,000 Grains	192,000 Grains	240,000 Grains	288,000 Grains	360,000 Grains	480,000 Grains
	8 lbs./cu. ft.	84,000 Grains	112,000 Grains	140,000 Grains	168,000 Grains	224,000 Grains	280,000 Grains	336,000 Grains	420,000 Grains	560,000 Grains
	10 lbs./cu. ft.	93,000 Grains	124,000 Grains	155,000 Grains	186,000 Grains	248,000 Grains	310,000 Grains	372,000 Grains	465,000 Grains	620,000 Grains
	12 lbs./cu. ft.	99,000 Grains	132,000 Grains	165,000 Grains	198,000 Grains	264,000 Grains	330,000 Grains	396,000 Grains	495,000 Grains	660,000 Grains
Resin Tank Size (in.)	17" x 58" (16" x 65")	17" x 58" (16" x 65")	17" x 58" (16" x 65")	24" x 72"	24" x 72"	24" x 72"	30" x 72"	30" x 72"	36" x 72"	
Resin Quantity (cu. ft.)	3	4	5	6	8	10	12	15	20	
Connecting Pipe Size	2" NPT	2" NPT	2" NPT	2" NPT	2" NPT	2" NPT	2" NPT	2" NPT	2" NPT	
Drain Line Connection Size (in.)	2" NPT	2" NPT	2" NPT	2" NPT	2" NPT	2" NPT	2" NPT	2" NPT	2" NPT	
Salt Tank Size (in.)	24" x 50"	24" x 50"	24" x 50"	31" x 51"	31" x 51"	31" x 51"	41" x 51"	41" x 51"	41" x 51"	
Salt Tank Capacity (lbs.)	1,000	1,000	1,000	1,500	1,500	1,500	2,500	2,500	2,500	
Operating Pressure	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi	30 - 125 psi	
Operating Temperature	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F	35 - 100°F	
Max. Drain Flow (gpm)	7	7	7	12	12	12	24	24	32	
Recharge Water Used (gal.)	151	166	181	271	302	332	543	588	784	
Max. Clear Water Iron ³	20 ppm	20 ppm	20 ppm	20 ppm	20 ppm	20 ppm	20 ppm	20 ppm	20 ppm	
Electrical Rating	24 VDC - 65 Watts"	24 VDC - 65 Watts"	24 VDC - 65 Watts"	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts	24 VDC - 65 Watts	

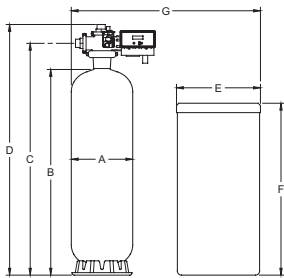
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OPERATIONAL FLOWS		FLOW RATE (GPM) AND PRESSURE (PSI) LOSS (ΔP)											
Model Number	10 gpm	20 gpm	30 gpm	40 gpm	50 gpm	60 gpm	70 gpm	80 gpm	90 gpm	100 gpm	110 gpm	120 gpm	
PA102	1.5 ΔP	3.5 ΔP	6 ΔP	9 ΔP	12.5 ΔP	16.5 ΔP	-	-	-	-	-	-	
PA132	2 ΔP	4.5 ΔP	7.5 ΔP	11 ΔP	15.5 ΔP	20 ΔP	25 ΔP	-	-	-	-	-	
PA162	2.5 ΔP	5 ΔP	9 ΔP	13 ΔP	18 ΔP	23 ΔP	29 ΔP	35 ΔP	-	-	-	-	
PA192	1 ΔP	2 ΔP	4 ΔP	6.5 ΔP	9 ΔP	12 ΔP	15 ΔP	19 ΔP	23 ΔP	-	-	-	
PA252	1 ΔP	2.5 ΔP	4.5 ΔP	7 ΔP	9.5 ΔP	12.5 ΔP	16 ΔP	20 ΔP	24 ΔP	28 ΔP	-	-	
PA322	1 ΔP	3 ΔP	5 ΔP	7.5 ΔP	10.5 ΔP	14 ΔP	18 ΔP	22 ΔP	26 ΔP	31 ΔP	-	-	
PA362	-	2 ΔP	3.5 ΔP	5.5 ΔP	7.5 ΔP	10 ΔP	13 ΔP	16 ΔP	20 ΔP	23 ΔP	27 ΔP	31 ΔP	
PA452	-	2.5 ΔP	4 ΔP	6 ΔP	8 ΔP	11 ΔP	14 ΔP	17 ΔP	21 ΔP	25 ΔP	29 ΔP	33 ΔP	
PA602	-	-	3 ΔP	5 ΔP	7 ΔP	9 ΔP	12 ΔP	15 ΔP	18 ΔP	21 ΔP	25 ΔP	29 ΔP	

Key

- System design flow rates
- For intermittent use only
- Not for use at these flow rates

All specifications listed are for SINGLE unit operation.



DIMENSIONS

Model Number	A (Nominal Resin Tank Diameter)	B (Nominal Resin Tank Height)	C (Inlet - Outlet Height)	D (Overall Height)	E (Brine Tank Diameter)	F (Salt Tank Height)	G (Simplex)
PA102, PA132 (PA102-1, PA132-1)	17" (16")	58" (65")	66.25"	71.75"	24"	50"	44"
PA162 (PA162-1)	17" (18")	72" (65")	80.25"	85.75"	24"	50"	44"
PA192, PA252, PA322 (PA192-1, PA252-1, PA322-1)*	24"	72"	80.25"	85.75"	31"	51"	59"
PA362, PA452	30"	72"	82.38"	88.73"	41"	51"	75"
PA602	36"	72"	82.38"	88.73"	41"	51"	80"

Duplex = 1 Brine Tank | Triplex = 2 Brine Tanks | Quadplex = 2 Brine Tanks

* Install height is 2 1/2" taller

EFFECTIVE & EFFICIENT COMMERCIAL WATER FILTRATION SYSTEMS

ACTIVATED CARBON FILTERS

Offer an effective method to remove chlorine, taste & odor and other organic substances in a water supply. Small amounts of color and low levels of hydrogen sulfide may also be removed. In some difficult water conditions, it may be necessary to use a different grade of carbon to treat the water.

CATALYTIC CARBON FILTERS

Compared to traditional activated carbon. Reduces chloramines from municipal water supplies as well as offer superior capacity for chlorine, taste & odor removal.

MULTI-MEDIA FILTERS

Provides an efficient means to remove sediment and particulate matter from a water supply. Multi-media filters use stratified layers of graduated-size media, which offer a depth filtration process through the filter. Larger particles are filtered out at the top of the media, and the bottom layers filter out particles down to 10 microns.

GREENSAND PLUS FILTERS

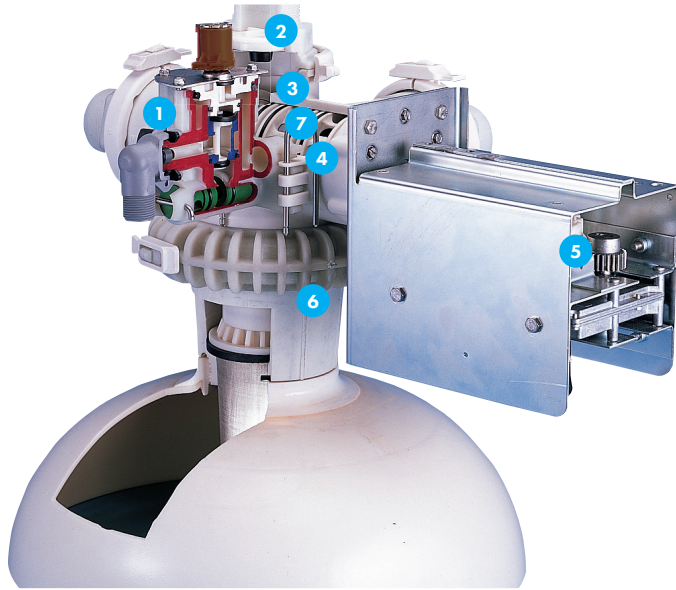
These filters employ a manganese-coated greensand as the main medium in the filter. Additional media are used to provide a depth filtration process, similar to the multi-media filter. The feed water must be treated to provide a continuous oxidation of iron, manganese and hydrogen sulfide for effective operation. This requires a chemical feed pump to inject potassium permanganate into the supply water.

WARRANTY PROTECTION

Resin tanks - 10 years | Electronics - 3 years | Parts - 1 year



ADDITIONAL FEATURES THAT MAKE OUR COMMERCIAL FILTRATION SERIES **BEST-IN-CLASS**



- 1 Snap Clamp Rings for Ease of Connecting
- 2 Up to 2" NPT Union Connections
- 3 Adjustable Backwash Flow Control
- 4 Up to 2" Ported Flow Passage in Non-corrosive Valve Housing
- 5 High Torque 24 VDC Motor
- 6 Valve Tank Adaptor Allows Easy Access into Tank with Clamp Ring Connector
- 7 High-1 length, Corrosion Resistant Piston

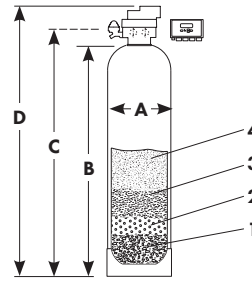
COMMERCIAL FILTRATION

HEAVY DUTY WATER FILTERS WITH 1" VALVE

SPECIFICATIONS									
FILTERS (NO MEDIA)						1	2		
Model Number	Optimum Flow Rate	Peak Flow Rate	Nominal Tank Size	Pipe Size	Backwash Flow Rate	Washed Quartz	Filter Aggregate or Neutralite		
PA121XS	4 gpm	8 gpm	12" x 54"	1"	7 gpm	17#/.17 cu. ft.	2 cu. ft.		
PA171XS (PA171XS-1)	8 gpm	18 gpm	17" x 58" (16" x 65")	1"	15 gpm	100#/1 cu. ft.	4 cu. ft.		
CARBON FILTERS						1	2		
Model Number	Optimum Flow Rate	Peak Flow Rate	Nominal Tank Size	Pipe Size	Backwash Flow Rate	Washed Quartz	Carbon Media		
PA121CS	4 gpm	8 gpm	12" x 54"	1"	7 gpm	17#/.17 cu. ft.	56#/2 cu. ft.		
PA171CS (PA171CS-1)	8 gpm	18 gpm	17" x 58" (16" x 65")	1"	15 gpm	100#/1 cu. ft.	112#/4 cu. ft.		
MULTI-MEDIA FILTERS						1	2	3	4
Model Number	Optimum Flow Rate	Peak Flow Rate	Nominal Tank Size	Pipe Size	Backwash Flow Rate	Washed Quartz	Garnet Media	Filter Sand Media	Anthracite Media
PA121MS	4 gpm	8 gpm	12" x 54"	1"	10 gpm	34#/.34 cu. ft.	25#/.19 cu. ft.	50#/.5 cu. ft.	52#/1 cu. ft.
GREENSAND PLUS FILTERS						1	2	3	4
Model Number	Optimum Flow Rate	Peak Flow Rate	Nominal Tank Size	Pipe Size	Backwash Flow Rate	Washed Quartz	Garnet Media	Greensand Plus	Anthracite Media
PA121GS	4 gpm	8 gpm	12" x 54"	1"	10 gpm	17#/.17 cu. ft.	25#/.19 cu. ft.	128#/1.5 cu. ft.	26#/.5 cu. ft.

DIMENSIONS

Model Type	A	B	C	D
PA121S	12"	54"	57"	65.75"
PA171S (PA171S-1)	17" (16")	58" (65")	61.25"	70.5"



Flow rates and capacities shown are per tank. All systems are available in single, duplex, triplex and quadplex configurations.

The filters are operated on a demand basis utilizing the turbine meter and control with an override option to initiate a backwash on a more frequent basis.

The filters will operate very effectively at the optimum flow rates and should be operated at the peak flow for only short periods of time.

Duplex = 2 Mineral Tanks | Triplex = 3 Mineral Tanks | Quadplex = 4 Mineral Tanks

HEAVY DUTY WATER FILTERS WITH 1-1/2" VALVE

SPECIFICATIONS

FILTERS (NO MEDIA)

Model Number	Optimum Flow Rate	Peak Flow Rate	Nominal Tank Size	Pipe Size	Backwash Flow Rate	Washed Quartz			
PA1715XS (PA1715XS-1)	Media Dependent	Media Dependent	17" x 58" (16" x 65")	1-1/2"	Media Dependent	100#/1 cu. ft.			
PA2415XS (PA2415XS-1)*	Media Dependent	Media Dependent	24" x 72"	1-1/2"	Media Dependent	150#/1.5 cu. ft.			

CARBON FILTERS

Model Number	Optimum Flow Rate	Peak Flow Rate	Nominal Tank Size	Pipe Size	Backwash Flow Rate	Washed Quartz	Carbon Media		
PA1715CS (PA1715CS-1)	8 gpm	16 gpm	17" x 58" (16" x 65")	1-1/2"	15 gpm	100#/1 cu. ft.	112#/4 cu. ft.		
PA2415CS (PA2415CS-1)*	15 gpm	30 gpm	24" x 72"	1-1/2"	30 gpm	150#/1.5 cu. ft.	280#/10 cu. ft.		
PA3015CS	25 gpm	50 gpm	30" x 72"	1-1/2"	50 gpm	250#/2.5 cu. ft.	420#/15 cu. ft.		

MULTI-MEDIA FILTERS

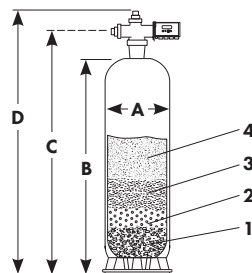
Model Number	Optimum Flow Rate	Peak Flow Rate	Nominal Tank Size	Pipe Size	Backwash Flow Rate	Washed Quartz	Garnet Media	Filter Sand Media	Anthracite Media
PA1715MS (PA1715MS-1)	15 gpm	30 gpm	17" x 58" (16" x 65")	1-1/2"	25 gpm	100#/1 cu. ft.	50#/1 cu. ft.	100#/1 cu. ft.	156#/3 cu. ft.
PA2415MS (PA2415MS)*	30 gpm	60 gpm	24" x 72"	1-1/2"	50 gpm	150#/1.5 cu. ft.	150#/1.2 cu. ft.	250#/2.5 cu. ft.	312#/6 cu. ft.

GREENSAND PLUS FILTERS

Model Number	Optimum Flow Rate	Peak Flow Rate	Nominal Tank Size	Pipe Size	Backwash Flow Rate	Washed Quartz	Garnet Media	Greensand Plus	Anthracite Media
PA1715GS (PA1715 GS-1)	8 gpm	13 gpm	17" x 58" (16" x 65")	1-1/2"	25 gpm	100#/1 cu. ft.	50#/.4 cu. ft.	255#/3 cu. ft.	78#/1.5 cu. ft.
PA2415GS (PA2415GS)*	30 gpm	60 gpm	24" x 72"	1-1/2"	50 gpm	150#/1.5 cu. ft.	150#/1.5 cu. ft.	510#/6 cu. ft.	156#/3 cu. ft.

DIMENSIONS

Model Type	A	B	C	D
PA1715S (PA1715S-1)	17" (16")	58" (65")	63.8"	70.15"
PA2415S (PA2415S-1)*	24"	72"	77.8"	84.15"
PA301S	30"	72"	82.38"	88.73"



Flow rates and capacities shown are per tank. All systems are available in single, duplex, triplex and quadplex configurations. The filters are operated on a demand basis utilizing the turbine meter and control with an override option to initiate a backwash on a more frequent basis. The filters will operate very effectively at the optimum flow rates and should be operated at the peak flow for only short periods of time. Duplex = 2 Mineral Tanks | Triplex = 3 Mineral Tanks | Quadplex = 4 Mineral Tanks

*Install height is 2 1/2" taller

HEAVY DUTY WATER FILTERS WITH 2" VALVE

SPECIFICATIONS

FILTERS (NO MEDIA)

Model Number	Optimum Flow Rate	Peak Flow Rate	Nominal Tank Size	Pipe Size	Backwash Flow Rate	Washed Quartz
PA172XS (PA172XS-1)	MEDIA DEPENDENT	Media Dependent	17" x 58" (16" x 65")	2"	Media Dependent	100#/1 cu. ft.
PA242XS (PA242XS)*	Media Dependent	Media Dependent	24" x 72"	2"	Media Dependent	150#/1 cu. ft.

CARBON FILTERS

Model Number	Optimum Flow Rate	Peak Flow Rate	Nominal Tank Size	Pipe Size	Backwash Flow Rate	Washed Quartz	Carbon Media
PA172CS (PA172CS-1)	8 gpm	16 gpm	17" x 58" (16" x 65")	2"	15 gpm	100#/1 cu. ft.	112#/4 cu. ft.
PA242CS (PA242CS)*	15 gpm	30 gpm	24" x 72"	2"	30 gpm	150#/1.5 cu. ft.	280#/10 cu. ft.
PA302CS	25 gpm	50 gpm	30" x 72"	2"	50 gpm	250#/2.5 cu. ft.	420#/15 cu. ft.
PA362CS	35 gpm	70 gpm	36" x 72"	2"	70 gpm	300#/3 cu. ft.	560#/20 cu. ft.

MULTI-MEDIA FILTERS

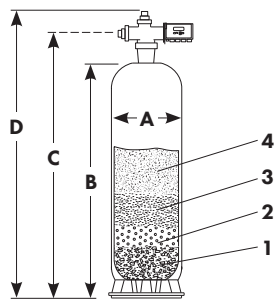
Model Number	Optimum Flow Rate	Peak Flow Rate	Nominal Tank Size	Pipe Size	Backwash Flow Rate	Washed Quartz	Garnet Media	Filter Sand Media	Anthracite Media
PA172MS (PA172MS-1)	15 gpm	30 gpm	17" x 58" (16" x 65")	2"	25 gpm	100#/1 cu. ft.	50#/.4 cu. ft.	100#/1 cu. ft.	156#/3 cu. ft.
PA242MS (PA242MS)*	30 gpm	60 gpm	24" x 72"	2"	50 gpm	150#/1.5 cu. ft.	150#/1.2 cu. ft.	250#/2.5 cu. ft.	312#/6 cu. ft.
PA302MS	50 gpm	100 gpm	30" x 72"	2"	70 gpm	250#/2.5 cu. ft.	200#/1.6 cu. ft.	350#/3.5 cu. ft.	520#/10 cu. ft.

GREENSAND PLUS FILTERS

Model Number	Optimum Flow Rate	Peak Flow Rate	Nominal Tank Size	Pipe Size	Backwash Flow Rate	Washed Quartz	Garnet Media	Greensand Plus	Anthracite Media
PA172GS (PA172GS-1)	8 gpm	13 gpm	17" x 58" (16" x 65")	2"	25 gpm	100#/1 cu. ft.	50#/.4 cu. ft.	255#/3 cu. ft.	78#/1.5 cu. ft.
PA242GS (PA242GS)*	15 gpm	24 gpm	24" x 72"	2"	50 gpm	150#/1.5 cu. ft.	150#/1.2 cu. ft.	510#/6 cu. ft.	156#/3 cu. ft.
PA302GS	25 gpm	38 gpm	30" x 72"	2"	70 gpm	250#/2.5 cu. ft.	200#/1.6 cu. ft.	765#/9 cu. ft.	260#/5 cu. ft.

DIMENSIONS

Model Type	A	B	C	D
PA172S (PA172S-1)	17" (16")	58" (65")	66.25"	71.75"
PA242S (PA242S-1)*	24"	72"	80.25"	85.75"
PA302S	30"	72"	82.38"	88.73"
PA362S	36"	72"	82.38"	88.73"



Flow rates and capacities shown are per tank. All systems are available in single, duplex, triplex and quadplex configurations.

The filters are operated on a demand basis utilizing the turbine meter and control with an override option to initiate a backwash on a more frequent basis.

The filters will operate very effectively at the optimum flow rates and should be operated at the peak flow for only short periods of time.

Duplex = 2 Mineral Tanks | Triplex = 3 Mineral Tanks | Quadplex = 4 Mineral Tanks

*Install height is 2 1/2" taller

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North Star systems come with fittings needed for a simple installation.



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We incorporate high-efficiency technology and pro-grade materials into our North Star systems, delivering an easy-to-use solution you can count on.



WARRANTY PROTECTION

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HIGH QUALITY MANUFACTURING

Our U.S. based manufacturing facilities ensure each North Star system exceeds the strictest quality standards. Once our products leave our doors, you can expect a reliable, long-lasting solution.



PRODUCT INNOVATION

Our commitment to research and development provides a constant stream of both products and technology, allowing us to continually push the boundaries within the water treatment industry.

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